

## Thermo tec GmbH

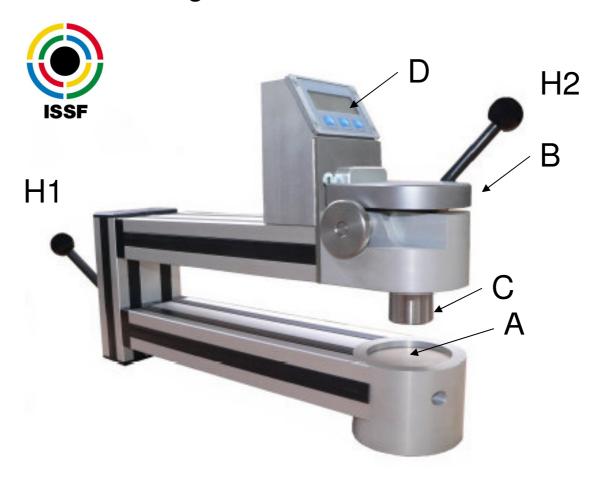
Matthias Fleischmann Turonstr. 12, GER 93426 Roding

> Tel. +49 9461 - 91495-0 FAX +49 9461 - 91495-16

E-Mail: info@thermo-tec.com

www.thermo-tec.com

# Instruction for use the stiffness measurement device ISSF – Clothing Stiffness Tester



#### How to measure stiffness

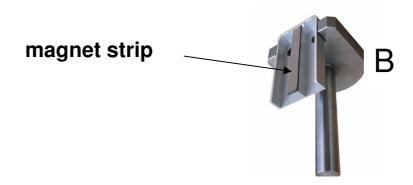
- 1. Switch on the Digital Display D and press Reset on the first switch on.
- 2. Put the handle H1 down and the measuring cylinder A will fit the zero position.
- 3. Put the handle H2 down and adjust the indication on D to zero.
- 4. Lift the handle H2 insert the material to test and adjust the indication on D to zero.
- 5. Put the handle H2 down again.
- 6. Put the handle H1 up and read the indication of the stiffness value on D.

#### Manufacturers information and instruction.

The device is ISSF approved with Certification dated 9th January 2006.

The device works without any spring and the full weight of 1.000 g give the pressure stated in the rules to the material.

Do not touch the magnet strip on part B with a magnet.



The battery (lifetime 5 years) inside has to be changed every 4 years. This maintaining can be made only by the manufacturer – otherwise the warranty will expire.



Send **only** the measuring case "**D**" to the manufacturer. For this reason unfasten the 2 countersunk screws "**S**" with the provided countersunk screwdriver and send the digital device "**D**" only to the engraved address.

#### **Limited Warranty**

Duration two (2) years from date of the certificate of delivery.

This stiffness test measure device – ISSF Clothing Stiffness Tester is constructed and controlled according our General Terms and Conditions and was delivered in a faultless status.

#### This limited warranty excludes:

- all damage due to non-observance of the users instruction;
- all damage on the tested material and from there resulting claims for indemnities.

The box and a testing gauge "G" is included in delivery.



### **Basic ISSF Rules**

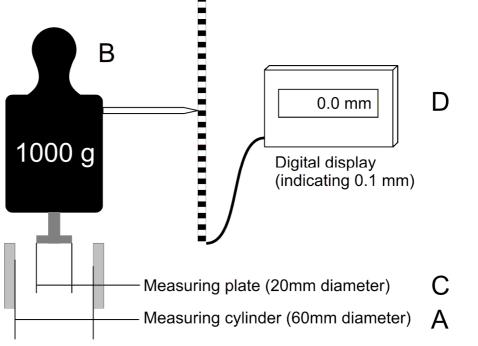
#### 6.5.2 Stiffness – Measurement Device

#### 7.5.2.2 Stiffness Measurements Standards

The device used to measure the stiffness of clothing must be capable of measuring to one tenth of a millimetre (0.1 mm) and have the following dimensions:

| Α | Measuring cylinder | = | 60 mm diameter                                |
|---|--------------------|---|---|
| В | Measuring weight   | = | 1000 g (including grip and measuring plate C) |
| С | Measuring plate    | = | 20 mm diameter                                |
| D | Digital display    |   | indicating 0.1 mm                             |

6.5.2



- 6.5.2 / 7.5.2.2 Measuring weight "B" presses measuring plate "C" onto the fabric/material which is laid flat, without stretching, on measuring cylinder "A". If the measuring cylinder is depressed at least 3 mm (digital display "D" = 3.0) the material is acceptable.
- **7.5.2.2 a** If a figure below 3.0 is displayed the material is too stiff.